

JANUARY 2009

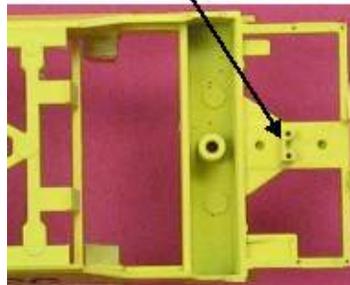


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MAXI IV STACK CAR - COUPLER CONVERSION

The HO scale InterMountain Railway Co. MAXI IV STACK CAR comes equipped with the Accumate® Scale Size® coupler. To convert the car to use the KADEE® 148 or 158 coupler, IRC has manufactured a replacement coupler box, as shown below.

**CLEAR HOLES WITH
#71 DRILL (.026 IN DIA)**



QuickTime™ and a
TIFF (Uncompressed) decompressor
are needed to see this picture.

To install the 148 coupler, remove the truck from the end of the car, and remove the screw at the coupler. Carefully remove the existing coupler box from the end of the car. If there is adhesive residue, or plastic material, at the locator holes for the coupler box, clear the locator holes with a #71 drill (.026 in dia.).

1. Place the 148 or 158 coupler on the round boss at one end of the new coupler box.
2. Then carefully locate the coupler box at the locator holes on the end of the car.
3. Replace the screw at the coupler.
4. Replace the truck.