

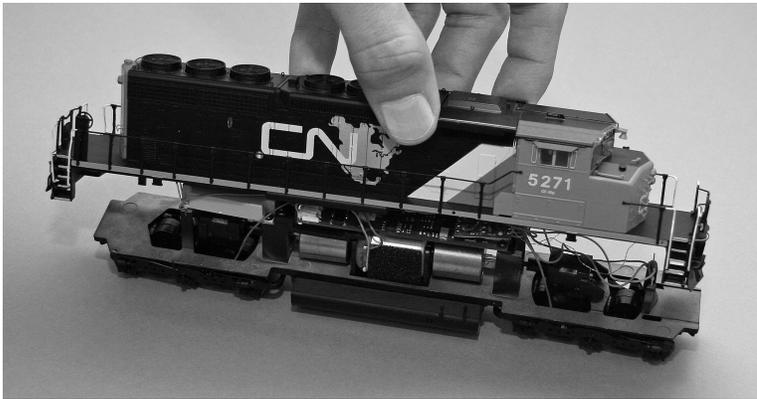
# SHELL REMOVAL INSTRUCTIONS

## *SD40-2(W) units:*



1. Place the locomotive on a soft surface or foam cradle. Remove the front and rear couplers from the locomotive. Utilize a Philips head screw driver to unscrew the coupler from the frame. Gently slide the coupler box from the shell and frame. The coupler box may need to be disassembled in place and removed as separate pieces. Keep the pieces together for re-assembly.

2. To remove the shell, gently lift up on the plastic skirting on both sides of the unit while holding the fuel tank. Be gentle and take your time to avoid damaging any of the locomotive details.
3. Please note the lighting wires are attached to the shell and can be easily broken if pulled on too firmly – use care.



4. The chassis should drop out of the shell to reveal the mechanism and electronics.
5. To reassemble the locomotive, place the shell over the drive mechanism and gently press downward and evenly until the shell goes in place. Then reinstall the couplers.

## MAINTENANCE TASKS

Your InterMountain locomotive is designed to provide hours of enjoyment with little or no maintenance. On occasion the drive gear mechanisms should be lubricated. Utilize a plastic compatible lubricant such as Labelle<sup>®</sup> 107 Oil. To lubricate your locomotive place a few drops on the gears of the drive mechanism. Only a small amount is required.

**Service Needs:** Although rare, at some time you may require service for your locomotive. Please contact InterMountain Railway Company service department by either email ([service@intermountain-railway.com](mailto:service@intermountain-railway.com)), or telephone (800-472-2530), whenever you have a question or need a repair.